

FL-4004 FY1964 Spares Progress Report
for the Month of July, 1964

I. General

This contract provides spare devices and sub-assemblies, including the FY64 AGE and spares additions, for systems produced under Contracts KD-3540, FL-4001, P.O. 13832, and P.O. 12393. In addition, three (3) separate items: ECP-1 Nav Panel and Reprogramming Computer, Scope Change #1 System Test Rack; and H-330 Coupler Retrofit kits are included as part of this contract.

II. Work Accomplished - July

A. Original Spares Order

There have been 500 out of 511 sub-assemblies and four (4) out of ten (10) major devices completed against the original spares order.

B. Inertial Component Status is:

	<u>Honeywell Gyros</u>	<u>Kearfott Gyros</u>	<u>Accelerometer</u>
Total Order	14	7	21
Delivered	13	6	17

C. Navigation Panel Retrofit Kits

All kits are now scheduled for completion on 15 August.

D. Stepper Motors

All twelve (12) motors are completed and will be delivered on request.

E. Coupler Retrofit Kits

105 out of the 140 kits have now been completed.

F. Add-on FY64 Spares

Material Procurement continued and initial fabrication began during July. Fifteen (15) of the 714 items ordered have been delivered to stock.

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G. Additional AGE

All items have been placed on order and completion of all items is anticipated in October and November.

A proposal is being prepared to eliminate the three checkout trailers from the order and to replace them with a larger, single cart, a modified CTU, an air-conditioning unit, and one Century Recorder. Correspondence concerning this proposal will be transmitted to the customer in mid-August.

III. Work Scheduled - August

- A. Complete the original spares order.
- B. Complete delivery of all inertial components.
- C. Complete the navigation panel retrofit kits.
- D. Complete the remaining five (5) 400 cps Demod. Driver kits and five (5) of the Gyro Gate kits for the Coupler Retrofit effort. The remaining fifteen (15) Gyro Gate kits are scheduled for completion in September.
- E. Continue fabrication and delivery of items against the add-on spares order.
- F. Continue fabrication of items for the additional AGE order.

IV. Financial Status

STATINTL We have customer funding of This funding does not cover the additional AGE effort. Our liability for material ordered for the AGE effort will increase sharply in the next few days. Additional funding will be then required.

V. Overtime

<u>Fiscal Period</u>	<u>No. of Weeks</u>	<u>Hrs. Requested</u>	<u>Hrs. Expended</u>
1 July - 26 July	4	800	1,364
27 July - 23 August	4	800	

Overtime expended in July and requested in August is associated with an effort to expedite delivery of parts required to support the repair of returned goods, the fabrication of coupler retrofit kits, and the fabrication of spare devices critically needed to support operating systems in the field.

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VI. Attachments

- A. FL-4004 FY1964 Spares - Devices
- B. FL-4004 FY1964 Inertial Components
- C. FL-4004 Cost Curve - Summary
- D. FL-4004 Cost Curve - MH 330 Spares
- E. FL-4004 Cost Curve - MH 357 Spares

Approved For Release 2002/09/03 : CIA-RDP69B00279R000300150011-5
 FL-104 FY'64 Spares-Devic
 PROGRAM PLANNING AND CONTROL

AS OF DATE:
 31 JULY 1964

<div>LEGEND</div> <div><div> </div> FLOW</div> <div><div> </div> PROGRESS</div> <div><div> </div> PROJECTED SLIPPAGE</div>		Approved For Release 2002/09/03 : CIA-RDP69B00279R000300150011-5 FL 004 FY 64 Spares-Devic PROGRAM PLANNING AND CONTROL										AS OF DATE: 31 JULY 1964	
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		PRIOR	M	A	M	J	J	A	S	O	N	D	J
330													
PLATFORM								△△					
COUPLER								△					
PLATFORM ELEC.							▲						
COMPUTER						▲							
DRUM								△					
NAV. PANEL							▲						
357													
PLATFORM								△					
COUPLER								△					
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COMMENTS:		Approved For Release 2002/09/03 : CIA-RDP69B00279R000300150011-5					PREPARED BY: AKM		SCHEDULE CONTROL NO.				
							APPROVED BY: _____		SHEET NO. 1 OF 2				

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 FL-4004 FY'64 Spares - Iner. Comp.
 PROGRAM PLANNING AND CONTROL

AS OF DATE:
 31 JULY 1964

LEGEND		1964											1965
<div> <div></div> FLOW <div></div> PROGRESS <div></div> PROJECTED SLIPPAGE </div>		PRIOR	M	A	M	J	J	A	S	O	N	D	J
<u>330</u>													
MH GYROS		▲▲	▲▲▲			▲▲	▲	△					
KEARFOTT GYROS		▲▲▲ ▲▲▲						△					
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<u>357</u>													
MH GYROS					▲▲	▲▲▲							
ACCELEROMETERS					▲▲	▲	▲	△△					
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